



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - SAE 5819

Standard Specification for Cobalt-Based alloy, Wire

Group - Non-Ferrous Cobalt Alloys

Sub Group - SAE 5819 Cobalt-Based alloy, Wire

Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries

Grade Belongs to the Industry - Wire

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.300	As-Cast or Annealing	
Silicon	Si %	1.000 max.		
Chromium	Cr %	25.000 - 29.000		
Nickel	Ni %	2.000 - 3.750		
Molybdenum	Mo %	5.000 - 6.000		
Iron	Fe %	3.000 max.		
Boron	B %	0.006 max.		
Phosphorus	P %	0.020 max.		
Manganese	Mn %	1.000 max.		
Sulphur	S %	0.020 max.		
Cobalt	Co %	Balance	Mechanical Properties Tensile Strength in Mpa - Yield Strength in Mpa - Elongation in % - Reduction of Area in % - Hardness in HRC 34 min. Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
Stellite 21	Gravity	India	Casting
5385	SAE	USA	Casting
ERCCoCr-E	ASME	USA	Casting
ERCoCr-E	ASME	USA	Casting
R30021	UNS	USA	Casting
-	-	-	-
-	-	-	-

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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ONE STOP SOLUTION FOR METAL PARTS